



L.E. Product Recommendations - September 2009.

LE Lubricant	Lubricant Description on Krones Diagram	Type of Lubricant	ISO or Lubricant Grade	AGMA Grade	On Krones Machinery it is Typically Used For
LE 6115 MONOLEC	HLP 10	Hydraulic Oil	ISO 10		Pneumatic Air Line Lubricators
-	FL 10	Special Synthetic Air Service Lubricant			Slat Rejectors (Special Lubricant, Krones Part #6-104-66-000-A)
LE 6802 MULTILEC	CL / CLP 46	Hydraulic Oil	ISO 46	1	
LE 6806 MULTILEC	HLP 68	Hydraulic Oil	ISO 220	2	Used to be for Controll PIV gearbox but ISO 220 should now be used
-	Variotrac 68	Hydraulic Oil	ISO 68	2	Garantomat Variable Gearbox Krones Part #6-558-90-000-A
LE 1603 DUOLEC	CLP 100	Gear Oil	ISO 100	3	
LE 1604 DUOLEC	CLP 150	Gear Oil	ISO 150	4	Labelling Station "Aggregate" Bottle table oil system Front & Rear Garantomat Transmissions Controll PIV Gearbox Pushout Slides on grippers
LE 1605 DUOLEC	CLP 220	Gear Oil	ISO 220	5	Main Drive Gearboxes (on most labellers)
LE 9705 SYNPEG	CLP PG 220	Synthetic Gear Oil	ISO 220		Special Gearbox Applications
LE 1606 DUOLEC	CLP 320	Gear Oil	ISO 320	6	Main Drive Gearbox on Fillers
LE 1607 DUOLEC	CLP 460	Gear Oil	ISO 460	7	Candy® Differential Gearbox on Garantomats, Rotina Main Drive Gearbox
LE 9707 SYNPEG	CLP PG 460	Synthetic Gear Oil	ISO 460		Palmaster Main Drive Gearbox
-	CLP PG 680	Synthetic Gear Oil	ISO 680		Special Gearbox Applications
LE 4702 MONOLEC	GP OH	Semi-fluid Grease	NLGI Grade 0		Conveyor and Feedscrew Drives, Code dater drives
LE 1274 ALMAPLEX	KP 1K	Grease	NLGI Grade 1		Automatic Central Lubrication Systems Such as Lincoln® Lube **
LE 1275 ALMAPLEX	KP 2K	Grease	NLGI Grade 2		Standard Grease used in most bearings and bearing assemblies. Automatic Central Lubrication Systems such as Lincoln® Lube **
LE 1299 ALMAPLEX	KH 2R	Grease (High Temperature)			Hot Glue Mechanisms
LE 4024 QUINPLEX	Non-toxic Grease	Food Grade Grease	NLGI Grade 1 or 2		Air Distributors on Fillers
LE 9102 SYNTTEMP	Synthetic Chain Spray		NLGI Grade 2		Clamping Reject Stars, any roller chains Krones Part #6-020-80-000A (Optimol Viscogen)
-	Corrosion Protection Spray				
LE 3752 ALMAGARD	Long Lasting Grease PD300		NLGI Grade 2		Special Drive Shafts Krones Part #6-558-60-000A (Optimol Viscogen)
LE 4025 QUINPLEX	Special Grease	Food Grade Grease	NLGI Grade 2		Capper Turrets Krones Part #6-552-00-000-A (Kluber Starburags NBU 12)
LE 6804 MULTILEC	Non-detergent Oil	Lubricating Oil	SAE 30 / ISO 100		Controll Label Drive Differential Gearbox (25 Litre ) and Vacuum Pump *